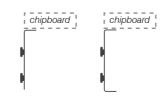


- 1. Attach plastic feet to all 4 uprights
- **2.** Attach top and bottom side beams to the uprights to create 2 side frames. Tap with a mallet to secure the beams in place.
- 3. Attach the rest of the side beams at desired heights.
- **4.** Attach the top and bottom face beams at the same level as the side beams to secure the bay.
- **5.** Attach the rest of the face beams at the same level as the side beams.
- **6.** Attach front to back deck suport to each level, if applicable (see chart for quantity required).
- 7. Place the chipboard shelves onto the levels.



## **HEAVY RIVET** Loads and Capacities

Shelf Pitch	Bay Load	Shelf Width	Load	Deck Supports
305mm	2500kgs	915mm	600kgs	0
457mm	2400kgs	1220mm	550kgs	1
610mm	2300kgs	1525mm	500kgs	1
762mm	2200kgs	1830mm	500kgs	1
915mm	2040kgs	2135mm	450kgs	1
1066mm	1880kgs	2440mm	400kgs	2
1220mm	1800kgs			
	0	2 1 10111111	roongo	_

\*Shelf Pitch - distance between shelf levels

\*Bay Load - based on 4 levels with the 1st level at the base



## Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyeware are recommended to undertake the assembly.

